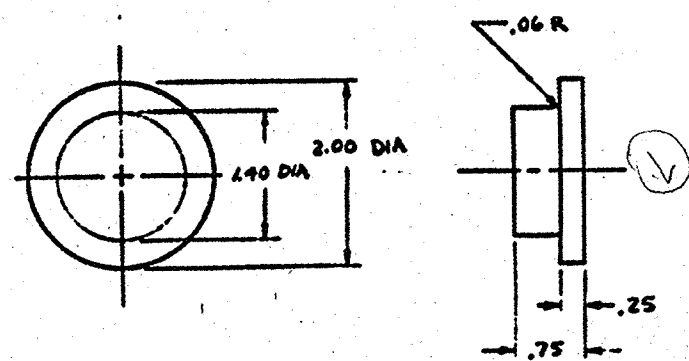


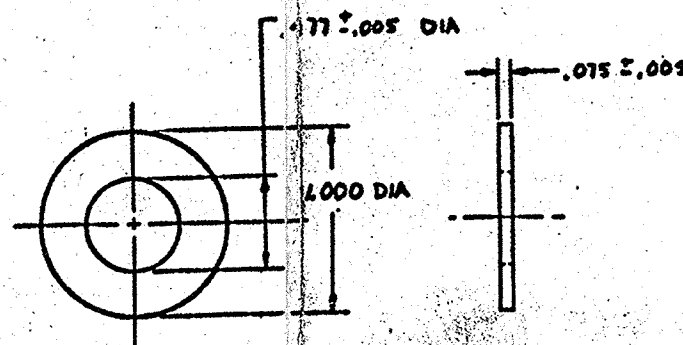
369 D 29828

elastomeric bearing assem. tool

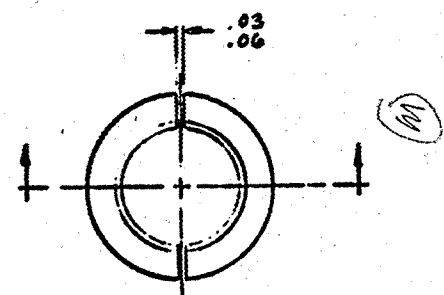
REFERENCE
UNCONTROLLED



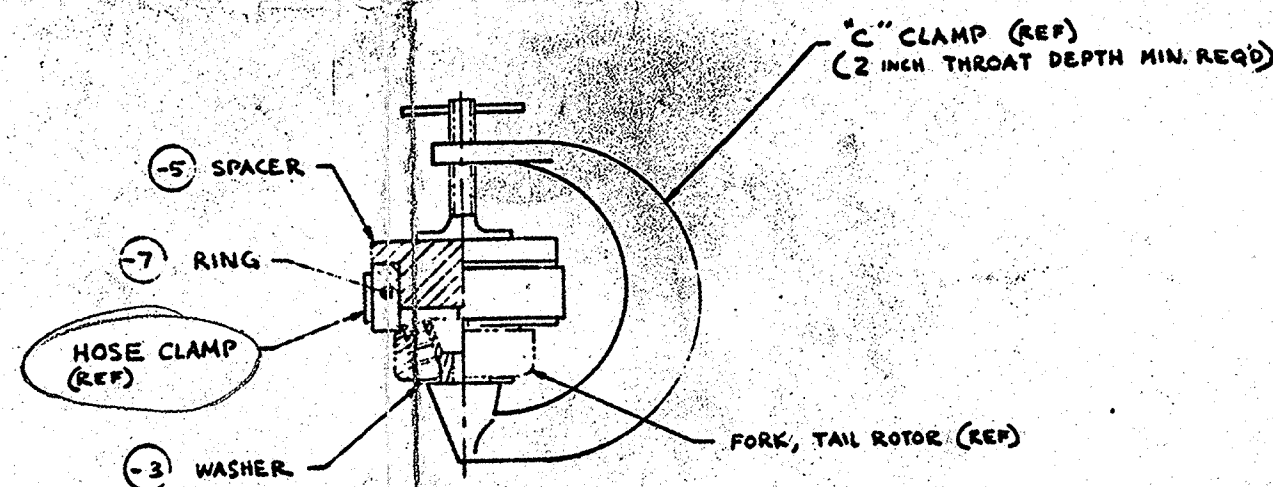
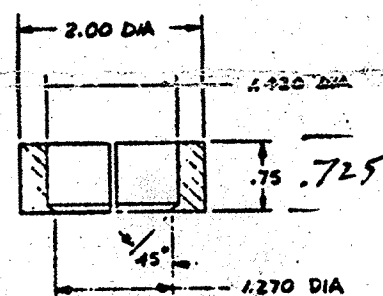
DETAIL - 5 SPACER
SCALE: 1/1



DETAIL - 3 WASHER
SCALE: 2/1



DETAIL - 7 RING
SCALE: 1/1



BSC TOOL ASSY

RB1375
SHOP COPY

RELEASED FOR PROD.
DATE: 7/21/03 INT: KP

RELEASED FOR PROD.
DATE: 7/21/06 INT: BSC
9/22/09 BR
4/6/11 SL
SHOP COPY

PRODUCTION

USE Q&T FDM ALL PARTS
DW 8-8-06

- IDENTIFY PER HPB-5 TYPE I, CLASS 3.
- BLACK OXIDE FINISH PER HP4-50, CLASS 1
- HARDEN TO Rc 40-44 PER HP1-1.
- 125° MAX. ALL MACHINED SURFACES.

NOTES: UNLESS OTHERWISE SPECIFIED

ITEM	QTY REQD	DESCRIPTION	SIZE	DESCRIPTION	SPECIFICATION	ZONE
-7	1	RING	.75 x 2.00 DIA	4340 STL BAR	MIL-S-5000 COND E4	S
-5	1	SPACER	.75 x 2.00 DIA	4340 STL BAR	MIL-S-5000 COND E4	S
-3	1	WASHER	.075 x 1.000 DIA	4340 STL BAR	MIL-S-5000 COND E4	C
BSC	285	TOOL ASSY				S

<p>APPROVALS</p> <p>PREPARED BY: H. Schick</p> <p>DATE: 7/21/03</p> <p>DESIGNED BY: H. Schick</p> <p>DATE: 7/21/03</p>		<p>Hughes Helicopters</p> <p>Division of Raytheon Corporation</p> <p>Coronado and Santa Monica</p> <p>Del Mar, California 92026</p>	
<p>UNLESS OTHERWISE SPECIFIED</p> <p>DIMENSIONS ARE IN INCHES</p> <p>DIMENSIONAL TOLERANCES</p> <p>3 PLACE DECIMAL, .010</p> <p>2 PLACE DECIMAL, .005</p> <p>1 PLACE DECIMAL, .015</p> <p>AS APPLICABLE</p>		<p>TOOL - REMOVAL,</p> <p>ELASTOMERIC</p> <p>BEARING, TAIL ROTOR</p> <p>369D29828</p> <p>SCALE: 1/1</p>	
<p>ITEM</p> <p>QUANTITIES</p> <p>MODEL</p> <p>DATE</p> <p>APPLICATION (SHEET DATA)</p>		<p>CONTRACT NO.</p> <p>72731</p> <p>DATE</p> <p>7/21/03</p>	